



# Meticom TC5H Temperature Control System User Guide



pg	Contents
4	Safety & Specifications
5	Face Plate
6	Operating Functions
7	Unit Operation
9	Warnings
10	Wiring Instructions
11	1 Zone
12	2 Zone Wiring
13	4 Zone Wiring
14	6 Zone Wiring
16	8 Zone Wiring
18	12 Zone Wiring
20	Troubleshooting
21	Alarm Messages

## Safety

Mastip products are designed to be safe and simple to operate. When operating any electrical/electronic equipment, observe standard safety procedures to protect yourself and the equipment. Also ensure that all wiring complies with local regulations.

Mastip Technology recommends that you:

1. Do not apply voltage to a terminal that exceeds the rating specified by that terminal.
2. Do not operate this controller without its covers and panels.
3. Do not operate this controller when wet.
4. Do not operate this controller in an explosive and corrosive atmosphere.
5. Do not supply the voltage that is not within the limit specified.
6. Use only the correct amperage fuse.

Caution: This device contains no user serviceable parts and requires special equipment and specialised engineers for repair. Please contact Mastip for repair or further information.

Warning: The control system must be located to allow free movement of air and limited exposure to heat, dust, dirt, moisture, and corrosive vapours. You must be able to easily access the front panel and the rear panel of the temperature controller.

## Features & Specifications

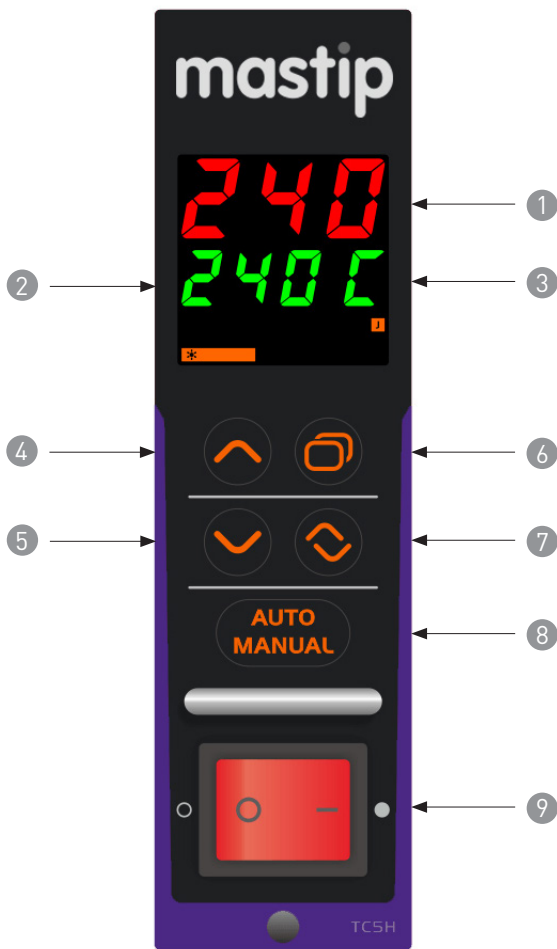
### Features

- Dual lines LCD display
- SV / PV temperature control
- Unit display
- Auto / Manual function
- PID auto temperature control
- Soft start function
- J or K thermocouple types
- °C or °F temperature scales
- Six alarm modes
- Zero cross or phase angle trigger output modes
- Over voltage protection
- Current / TRIAC / Fuse break detector
- Thermocouple break and inverse detector
- Thermocouple range 0 - 600°C or 32 - 999°F

### Specifications








- Power input: 230Vac  $\pm$  10%, 50 / 60Hz
- Power consumption: 3W per module
- Output power: 3450W, 15A / 230Vac
- Storage temperature: -20°C - 70°C (-4°F - 158°F)
- Operation temperature: -10°C - 50°C (14°F - 122°F)
- Operation Humidity: 10 - 80% RH (non-condensing)
- Control accuracy:  $\pm$  0.25%FS
- Measure accuracy:  $\pm$  0.25%FS

Face Plate Description

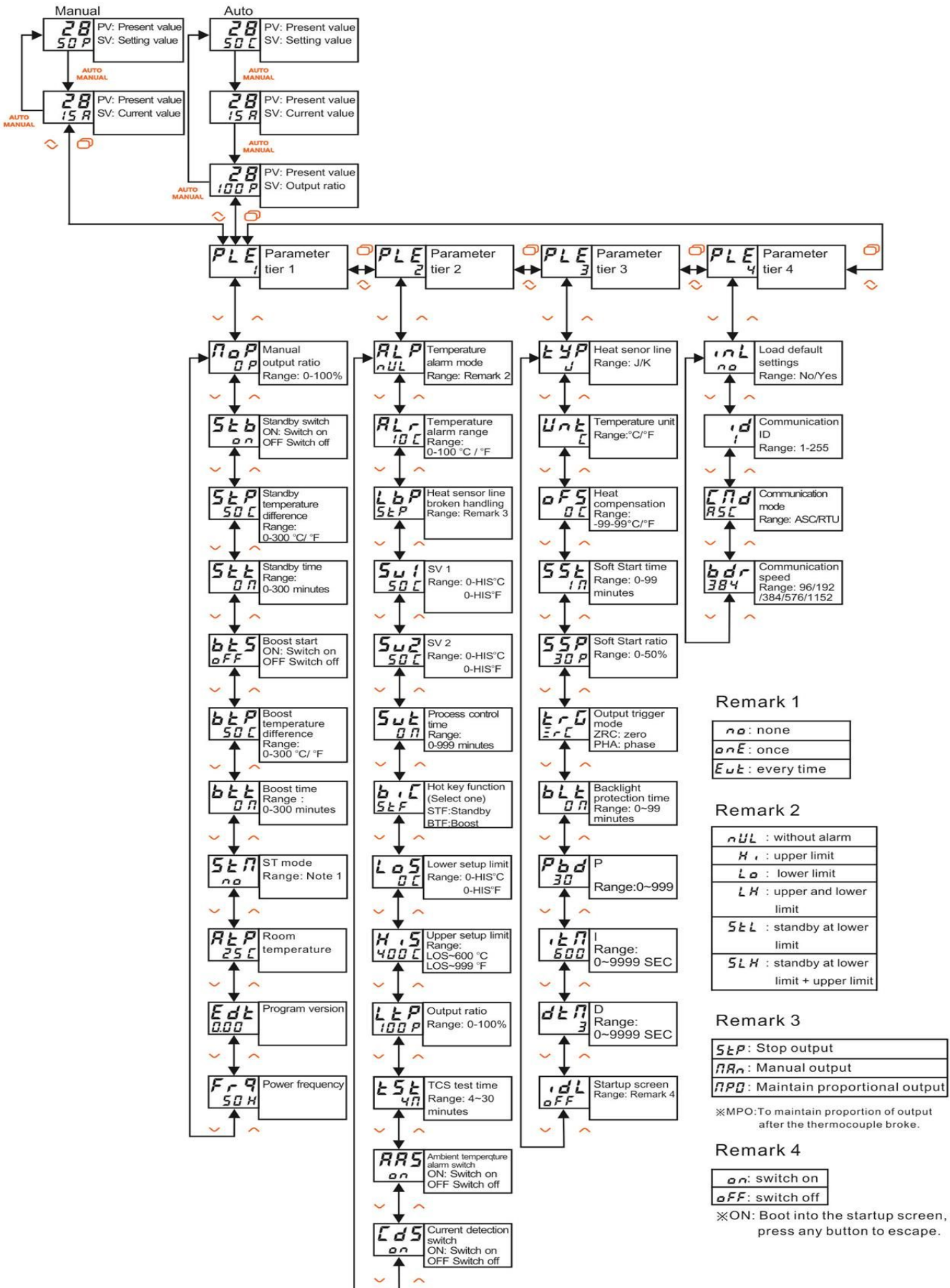


- ① Present Value (PV)
- ② Set Value (SV)
- ③ Temperature Unit
- ④ Increase Key
- ⑤ Decrease Key
- ⑥ Function Key
- ⑦ Set Key
- ⑧ Auto/Manual Mode Key
- ⑨ Power Switch
- ⑩ Manual Output Indicator
- ⑪ AT (Auto Tuning) Indicator
- ⑫ Soft Start Indicator
- ⑬ Standby/Boost Indicator
- ⑭ Thermocouple Type
- ⑮ Heater Output Indicator
- ⑯ Alarm Indicator



- ⑩  ⑩
- ⑪  ⑪
- ⑫  ⑫
- ⑬  ⑬
- ⑭  ⑭
- ⑮  ⑮
- ⑯  ⑯


Parameter Flow Chart






## Operating Modes




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The TC5H unit has a main mode and parameter mode.

Press  to switch to parameter mode.

MAIN MODE: The PV window displays the actual temperature value. The SV window displays the set point temperature. Use    to adjust SV value.

PARAMETER MODE: In the PV display window the parameter name is displayed.


In the SV display window the parameter value is displayed. Use    to modify values.

## Control Modes

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AUTO MODE: The unit automatically controls the temperature in a closed loop (PID control).

MANUAL MODE: The user sets the required percentage power for the unit to output. The unit operates in open loop mode.

To switch between manual and auto mode hold down the  button for 2 seconds.

Manual mode indicator will light up when in manual mode.

## Soft Start



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Condensation due to humidity may cause the heater to burn out. To avoid heater burn out use the soft start function. This function allows the unit to output a low level current to dry out the heater. Use soft start function whenever the unit has been off for a long period of time.

The soft start is controlled by soft start percentage (55P) & soft start time (55t) parameters.

After power on if:  $SV > PV$  &  $PV < 120^{\circ}\text{C}$  & Auto Mode ON & PID tuning function is disabled, the soft start will execute.

Set 55t to zero to disable soft start.

To switch between soft start and manual/auto mode hold down the  +  buttons for 1 second.

## PID Auto Tuning Function

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The PID auto tuning function configures the unit for optimal temperature control in a specific system. Run PID auto tuning on initial set up or when a heater or thermocouple has been changed. The optimised PID parameters are stored in the internal memory.

To activate Auto Tuning:

SV - PV (the difference between SV and PV) > 30°C (86°F) and PV - room temperature (the difference between PV and RT) < 30°C (86°F).

During PID auto tuning execution the AT indicator will flash.

On completion of PID Auto Tuning the AT indicator stops flashing and the unit reverts to auto mode.

## Standby Function

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Standby operation allows the user to temporarily decrease the temperature by a pre-set amount specified for each zone. This feature can be used to allow the user to spend some time to complete any setup or modification to the operating parameters, or if the mold or molding machine needs to be stopped temporarily. Standby mode reduces the risk of the polymer in the runner system degrading if left at an elevated temperature for too long.

To activate Standby Function ensure parameter setting *b.L* is set to *5LF*.

Then select either:

1. All modules Standby Mode (use left most module):  • 2 sec

2. Individual module Standby Mode (on each module):  • 2 sec

## Boost Function


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The Boost function allows the user to temporarily increase the temperature by an amount specified for each zone. This feature can be used where a system may require an elevated temperature to start, and then lowered to the SV temperature when the mold is cycling normally.

To activate Boost Function ensure parameter setting *b.L* is set to *bLF*.

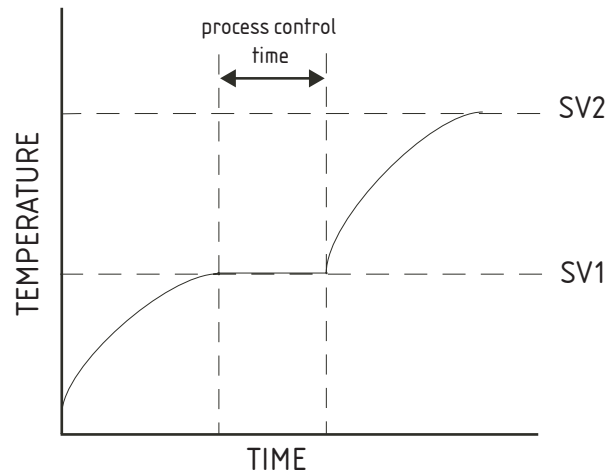
Then select either:

1. All modules Boost Mode (use left most module):  • 2 sec

2. Individual module Boost Mode (on each module):  • 2 sec



## Process Control



On start up the temperature will increase to the set SV1 parameter. It will remain at this temperature for the set process control time (tct). The temperature will then increase to the set SV2 parameter.

Note: This function only applies if the process control (5ct) parameter is YES.

## Before Connecting the Power

- Use a Mega ohm meter to check each heater lead. Resistance to ground should be greater than 2MΩ @ 600 VDC
- Check the negative (-) and positive (+) thermocouple wires are connected to the correct terminals
- Measure the continuity between negative (-) and positive (+) thermocouple leads with an ohm meter
- Use an ohm meter to measure between heater power leads. Calculate the resistance with the formula below

$$\Omega = V^2 / W$$

## Connecting Input Power to the Mainframe

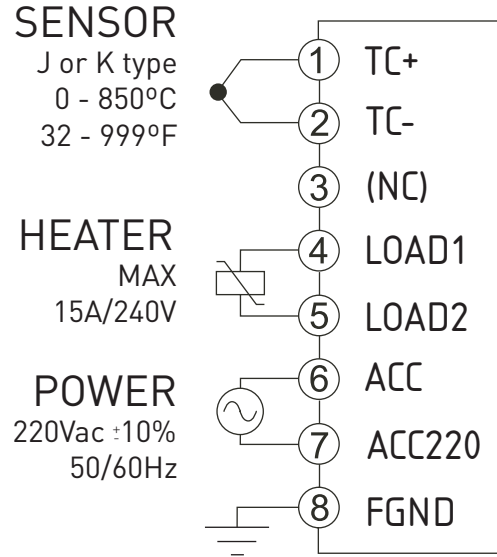
Always check the serial number label to confirm the system voltage.

All main frames are wired for 240 volts, line to neutral 50/60 Hz, 3 phase power.

If single phase operation is required, it must be specified at time of order.

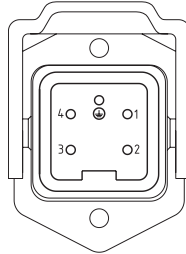
Always check the power supply configuration of the controller matches the supply power configuration.

TC5H Edge Connector



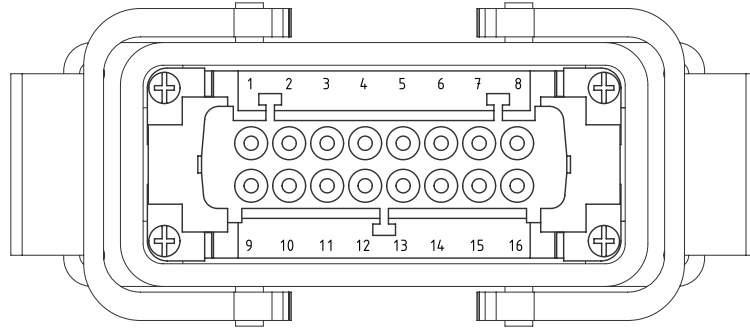
**5 Pin Female Combination Power and Thermocouple Connector for 1 Zone Controller**

10A Max



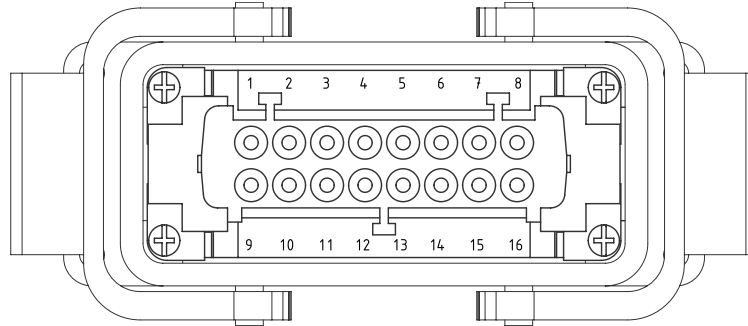
1 Zone, 5 Pin Mould Connector		
Zone	Pin	Connection
1	1	Power
	2	Thermocouple +
	3	Thermocouple -
	4	Return
	⊥	Ground

## 16 Pin Female Combination Power and Thermocouple Connector for 2 Zone Controller



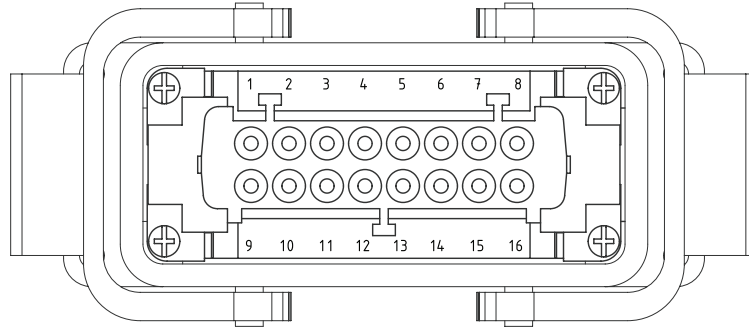
2 Zone, 16 Pin Mould Connector		
Zone	Pin	Connection
1	1	Power
	2	Return
	9	Thermocouple +
	10	Thermocouple -
2	3	Power
	4	Return
	11	Thermocouple +
	12	Thermocouple -
	⊕	Ground

16 Pin Female Combination Power and Thermocouple Connector for 4 Zone Controller



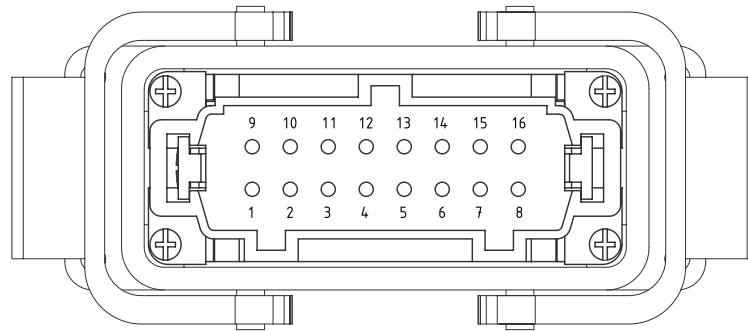
4 Zone, 16 Pin Mould Connector		
Zone	Pin	Connection
1	1	Power
	2	Return
	9	Thermocouple +
	10	Thermocouple -
2	3	Power
	4	Return
	11	Thermocouple +
	12	Thermocouple -
3	5	Power
	6	Return
	13	Thermocouple +
	14	Thermocouple -
4	7	Power
	8	Return
	15	Thermocouple +
	16	Thermocouple -
	⏚	Ground

## 16 Pin Female Power Connector for 6 Zone Controller



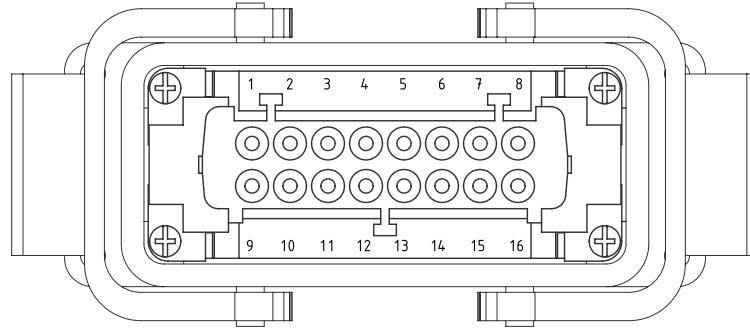
6 Zone, 16 Pin Mould Connector		
Zone	Pin	Connection
1	1	Power
	9	Return
2	2	Power
	10	Return
3	3	Power
	11	Return
4	4	Power
	12	Return
5	5	Power
	13	Return
6	6	Power
	14	Return
	⊥	Ground

16 Pin Male Thermocouple for 6 Zone Controller



6 Zone, 16 Pin Mould Connector		
Zone	Pin	Connection
1	1	Thermocouple +
	9	Thermocouple -
2	2	Thermocouple +
	10	Thermocouple -
3	3	Thermocouple +
	11	Thermocouple -
4	4	Thermocouple +
	12	Thermocouple -
5	5	Thermocouple +
	13	Thermocouple -
6	6	Thermocouple +
	14	Thermocouple -
	⏏	Ground

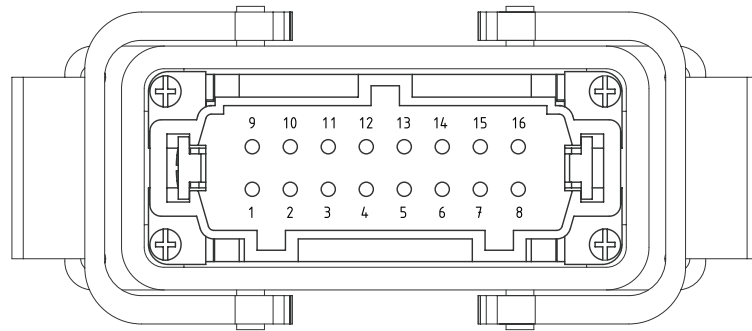
## 16 Pin Female Power Connector for 8 Zone Controller



8 Zone, 16 Pin Mould Connector		
Zone	Pin	Connection
1	1	Power
	9	Return
2	2	Power
	10	Return
3	3	Power
	11	Return
4	4	Power
	12	Return
5	5	Power
	13	Return
6	6	Power
	14	Return
7	7	Power
	15	Return
8	8	Power
	16	Return
	⊥	Ground

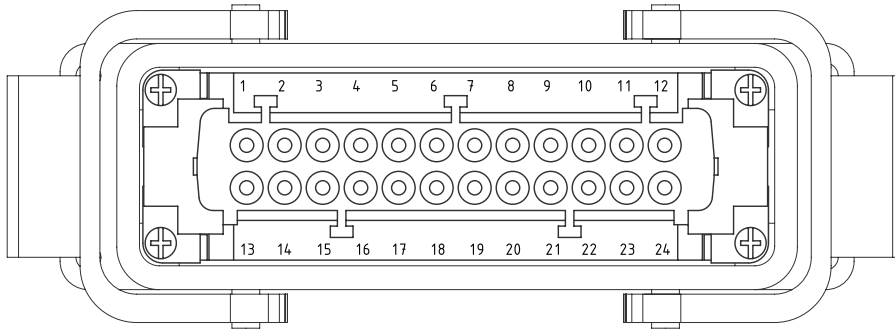


## 16 Pin Male Thermocouple for 8 Zone Controller



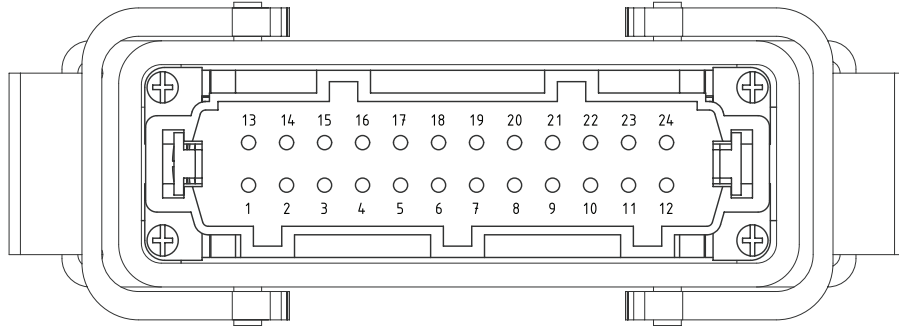
8 Zone, 16 Pin Mould Connector		
Zone	Pin	Connection
1	1	Thermocouple +
	9	Thermocouple -
2	2	Thermocouple +
	10	Thermocouple -
3	3	Thermocouple +
	11	Thermocouple -
4	4	Thermocouple +
	12	Thermocouple -
5	5	Thermocouple +
	13	Thermocouple -
6	6	Thermocouple +
	14	Thermocouple -
7	7	Thermocouple +
	15	Thermocouple -
8	8	Thermocouple +
	16	Thermocouple -
	⏚	Ground

24 Pin Female Power Connector for 12 Zone Controller



12 Zone, 24 Pin Mould Connector		
Zone	Pin	Connection
1	1	Power
	13	Return
2	2	Power
	14	Return
3	3	Power
	15	Return
4	4	Power
	16	Return
5	5	Power
	17	Return
6	6	Power
	18	Return
7	7	Power
	19	Return
8	8	Power
	20	Return
9	9	Power
	21	Return
10	10	Power
	22	Return
11	11	Power
	23	Return
12	12	Power
	24	Return
	⏚	Ground

24 Pin Male Thermocouple Connector for 12 Zone Controller



12 Zone, 24 Pin Mould Connector		
Zone	Pin	Connection
1	1	Thermocouple +
	13	Thermocouple -
2	2	Thermocouple +
	14	Thermocouple -
3	3	Thermocouple +
	15	Thermocouple -
4	4	Thermocouple +
	16	Thermocouple -
5	5	Thermocouple +
	17	Thermocouple -
6	6	Thermocouple +
	18	Thermocouple -
7	7	Thermocouple +
	19	Thermocouple -
8	8	Thermocouple +
	20	Thermocouple -
9	9	Thermocouple +
	21	Thermocouple -
10	10	Thermocouple +
	22	Thermocouple -
11	11	Thermocouple +
	23	Thermocouple -
12	12	Thermocouple +
	24	Thermocouple -
	⏏	Ground

Troubleshooting

Problem	Check Item
No action after switching on the Power	<ul style="list-style-type: none"> <li>• Check power mains is turned ON</li> <li>• Check power phase for correct connection</li> </ul>
Temperature control is not steady	<ul style="list-style-type: none"> <li>• Execute PID Auto Tune</li> </ul>
Temperature sensor wire breakage/reverse alarm	<ul style="list-style-type: none"> <li>• Check for wire breakage or reverse connection on thermocouple</li> </ul>
Temperature sensor wire short circuit alarm	<ul style="list-style-type: none"> <li>• Check Temperature Sensor for correct wiring</li> <li>• Check Temperature Sensor for short circuit</li> </ul>
Control Circuit Anomaly Alarm	<ul style="list-style-type: none"> <li>• Check heater for open circuit</li> <li>• Check for loose wiring connection</li> <li>• Check Control Module (TRIAC)</li> <li>• Replace Control Module</li> </ul>
Fuse Blown Alarm	<ul style="list-style-type: none"> <li>• Replace fuse</li> </ul>

## Alarm Messages

Displayed	Code	Description
- - -	- - -	Temperature Sensor Wire Breakage
tCr	TCR	Temperature Sensor Wire reversed connection
tCS	TCS	Temperature Sensor Wire short circuit
HTS	HTS	Heater short circuit
LPA	LPA	Control circuit abnormal
oLd	OLD	Overload
FSb	FSB	Fuse open circuit
EEP	EEP	EEPROM Error
Hi	HI	Upper limit alarm
Lo	LO	Lower limit alarm







**Mastip Head Office New Zealand**

**Physical Address**

558 Rosebank Road, Avondale  
Auckland 1026, New Zealand

**Postal Address**

PO Box 90651, Victoria St West  
Auckland 1142, New Zealand

Phone: +64 9 970 2100  
Email: [mastip@mastip.com](mailto:mastip@mastip.com)

Mastip Regional Office Europe  
Phone: +33 0 809 400 076  
Email: [europe@mastip.com](mailto:europe@mastip.com)

**Mastip Regional Office North America**

Phone: +1 262 644 9400  
Email: [northamerica@mastip.com](mailto:northamerica@mastip.com)

**Mastip Regional Office China**

Email: [china@mastip.com](mailto:china@mastip.com)

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please visit [www.mastip.com](http://www.mastip.com)